



## CARVED, MOLDED & FLUSH INTERIOR DOORS

Door Designs | Surfaces | Sticking Profiles | Core Choices | Warranty



# MAKING A HOUSE YOUR HOME

# TABLE OF CONTENTS

Style. Taste. Living. Like the way a well-crafted interior door looks and feels when they open and close. A sense of well-being is created in subtle yet important ways. Homeowners everywhere rely on JELD-WEN for many of life's important details, including doors that perform their best, day in and day out.



▲ Magnetic Chalkboard Interior Door

Front Cover Image: Madison Molded Interior Door

◀ Madison Molded Interior Door

C3000 with 110 Raised Moulding and Single Hip Panel ▶



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## AFFORDABLE ARTISTRY, SUSTAINABLE SOLUTIONS



### INDOOR AIR QUALITY

Breathe easier knowing you selected JELD-WEN interior doors. JELD-WEN Carved, Molded or Flush Door products exceed the strict standards for high formaldehyde emissions.

#### No Added Formaldehyde (NAF)



JELD-WEN's option for NAF, available in all Molded Interior Doors, offer:

- No Added Formaldehyde
- Wood stiles and rails
- High standards for recycled content
- Meet or exceed green building certifications, such as LEED
- Points for National Green Building Certification ICC 700-2008



#### California Air Resources Board (CARB)

- All JELD-WEN products sold in the U.S. meet CARB Phase II
- NAF Molded Interior Doors exceed CARB Phase II requirements

#### Low Volatile Organic Compounds (VOC)

- Constructed with low VOC adhesives
- Coated with low VOC primer



### SUSTAINABLE CONSTRUCTION

JELD-WEN supports sustainable construction by using recycled materials in the production of our Carved and Molded interior doors. Molded door slabs are Scientific Certification Systems (SCS) certified for pre-consumer recycled content.

**Carved Passage Doors:** JELD-WEN Carved interior passage doors contain a minimum of 68% pre-consumer recycled wood fiber content.

**Molded Passage Doors:** All JELD-WEN hollow core interior passage doors contain a minimum of 25% pre-consumer recycled wood fiber content.

**Molded Door Designs:** JELD-WEN molded door designs, a component of JELD-WEN interior doors, contain a minimum of 35% pre-consumer recycled wood fiber content.

**Molded Bifold Doors:** All JELD-WEN hollow core interior bifold doors contain a minimum of 22% pre-consumer recycled wood fiber content.



# THREE BEAUTIFUL DOOR CATEGORIES

Carved, Molded and Flush doors from JELD-WEN are three types of beautiful doors that let you achieve the look you desire with the features your home or business demands.



Molded Santa Fe Double Doors



C2060 Carved 8'0" Door with OG Sticking, Flat Panel



Flush Rotary-Cut Birch Door

# ANATOMY OF AN INTERIOR DOOR

Design and Options by Product Line



	Carved	Molded	Flush
Design Elements	Pages 8-21	Pages 22-37	Pages 38-41
Panel Designs	Unlimited	16	-
Species	-	-	4
Raised Moulding	√	-	-
Customizable	√	-	-
Sticking Options	3	3	-
Panel Options	5	2	-
Smooth Surface	√	√	√
Woodgrain Textured Surface	-	√	√
Wood Veneer	-	-	√
Mirror/Chalkboard	-	√	-
<b>Core Options</b>			
Hollow Core	-	√	√
Honeycomb Core	√	-	√
ProCore™ Solid Core	-	√	√
20-Minute Fire	√	√	√
45- and 60-Minute Fire	-	√	√
90-Minute Fire	-	-	√
<b>Finish Options</b>			
Paintable	√	√	√
Stainable	-	-	√
†Prefinished	-	√	√
<b>Applications</b>			
Passageway	√	√	√
Bifolds	√	√	√
<b>Heights</b>			
6'8"	√	√	√
7'0"	√	√	√
8'0"	√	√	√
<b>Reliability</b>			
Acoustic Rating (STC)	up to 33*	25-30*	24-34*
No Added Formaldehyde (NAF)	-	√**	-
Recycled Content	√	√	-
Warranty	5 year limited	5 year limited	5 year limited

\*Construction options such as solid core and designs factor into STC rating. For more information please visit [www.jeld-wen.com](http://www.jeld-wen.com).

\*\*Requires No Added Formaldehyde (NAF) Construction

†Prefinished options are limited, call plant for options

## CARVED DOORS

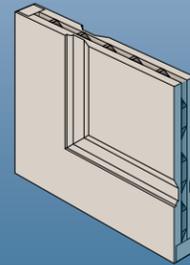
Precise detailing is a feature of JELD-WEN Carved Doors. Achieve the home you've always wanted by choosing from more than 100 designs—or design your own! Almost any design is possible with our superior router technology.



C5000 Carved Doors with Square Sticking and Flat Panel

# CARVED CONSTRUCTION

- Every Carved interior door begins with refined medium density fiberboard (MDF) that's carefully buffed for a visually appealing, smooth finish.
- Durable one piece construction eliminates any stile and rail separation
- Features finger-jointed pine stiles for added durability and screw holding strength.
- Solid feel, yet the lightweight honeycomb core makes installation easy.



## How to Build Your Carved Door

JELD-WEN's superior router technology makes nearly any design possible, while also creating an exceptionally detailed and polished appearance. Personalized designs, panels, sticking and moulding offer a world of possibilities so it's easy to get the right look for your home.

### Step One

Select the number of panels you want from our standard designs or tap into your creativity and create a design that is uniquely yours. For a pair of doors, you may select either identical Double Doors or the Common Curve, which visually extends a particular design. See pages 16-19 to view all of our standard designs.



Single Door

Double Door

Common Curve

# SMARTLY BUILT, PRECISELY DESIGNED

## Step Two

Select the sticking profile or raised moulding\* and choose the panel detail.



P90 Raised Moulding



110 Raised Moulding

	Square Sticking	OG Sticking	Chamfer Sticking	New P90 Moulding	110 Raised Moulding
Flat Panel					
Single Hip Panel					
Double Hip Panel					
Scoop Panel					
New Estate Panel					

\*Raised mouldings only available on the most popular designs (page 16).

## Step Three

Personalize your door with words or images.



### Many Font Choices

1. *ABC abc 123*
2. **ABC ABC 123**
3. ABC abc 123
4. **ABC abc 123**
5. **ABC abc 123**
6. **ABC abc 123**
7. **ABC abc 123**
8. **ABC abc 123**
9. **ABC abc 123**
10. *ABC abc 123*

# ONE DESIGN

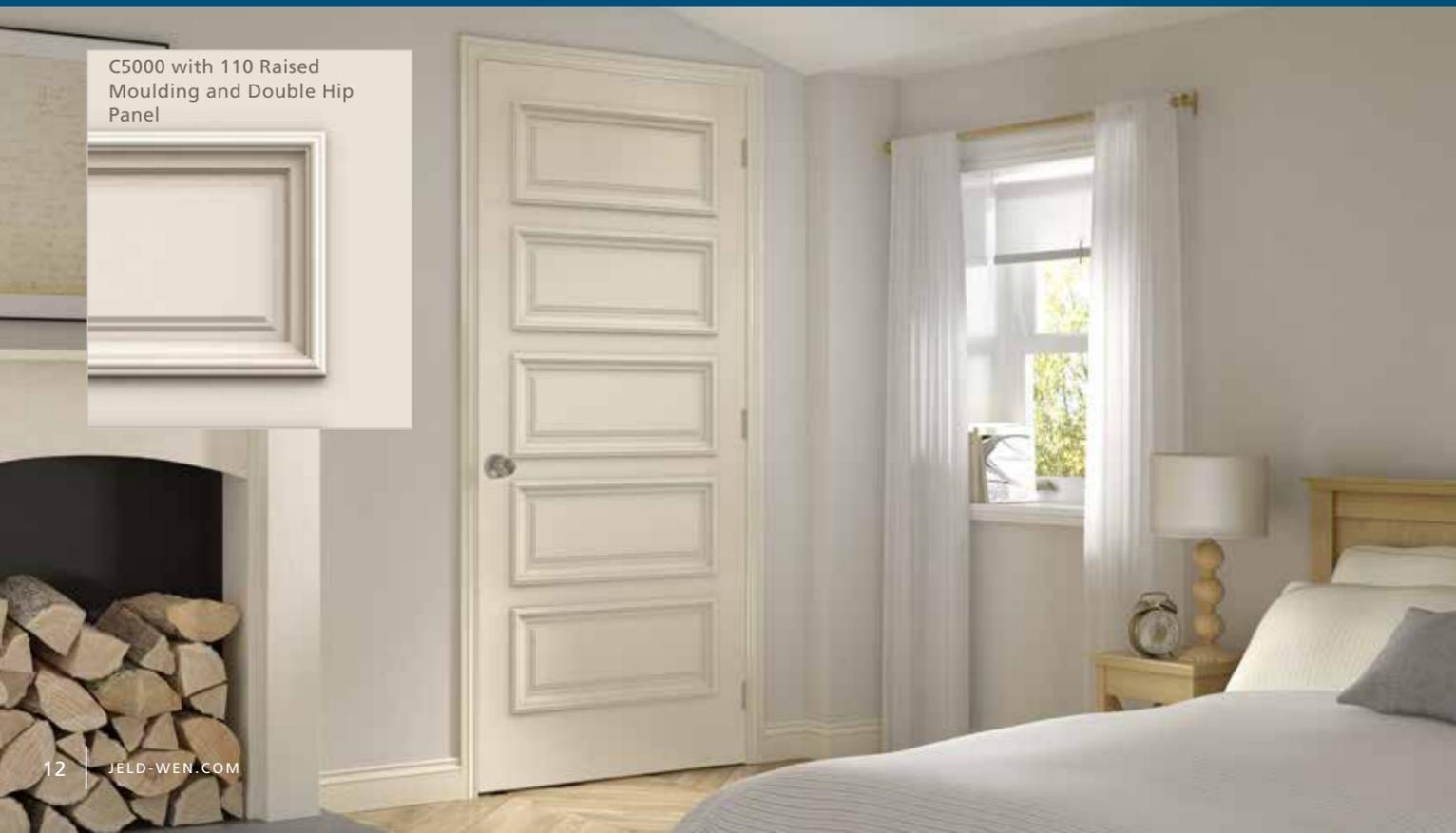
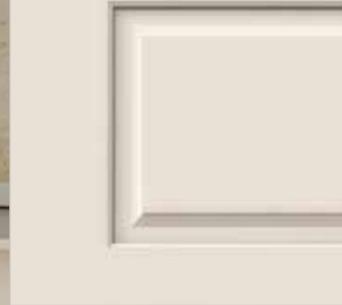
# ENDLESS POSSIBILITIES



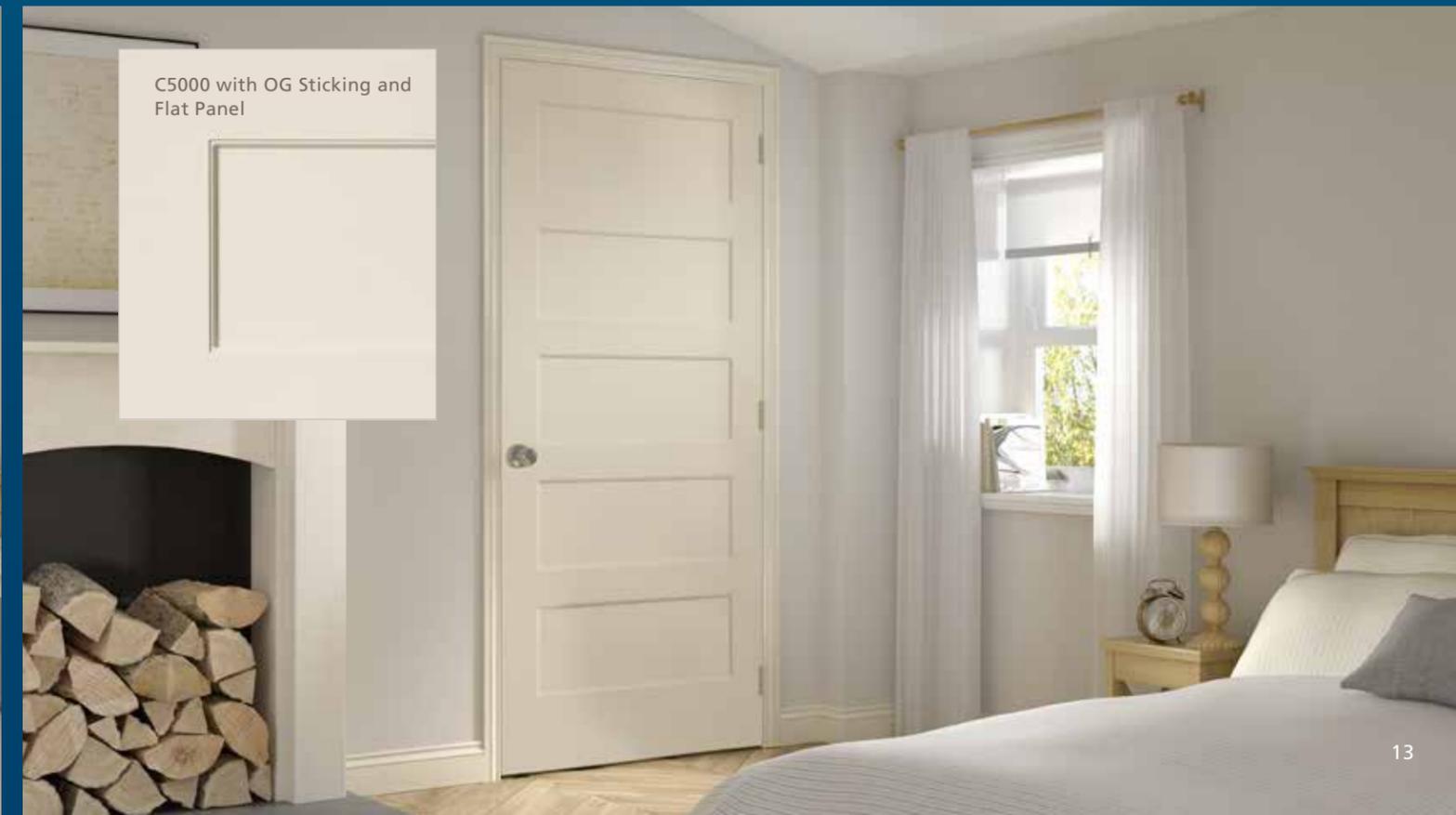
C5000 with Chamfer Sticking and Scoop Panel



C5000 with OG Sticking and Single Hip Panel



C5000 with 110 Raised Moulding and Double Hip Panel



C5000 with OG Sticking and Flat Panel



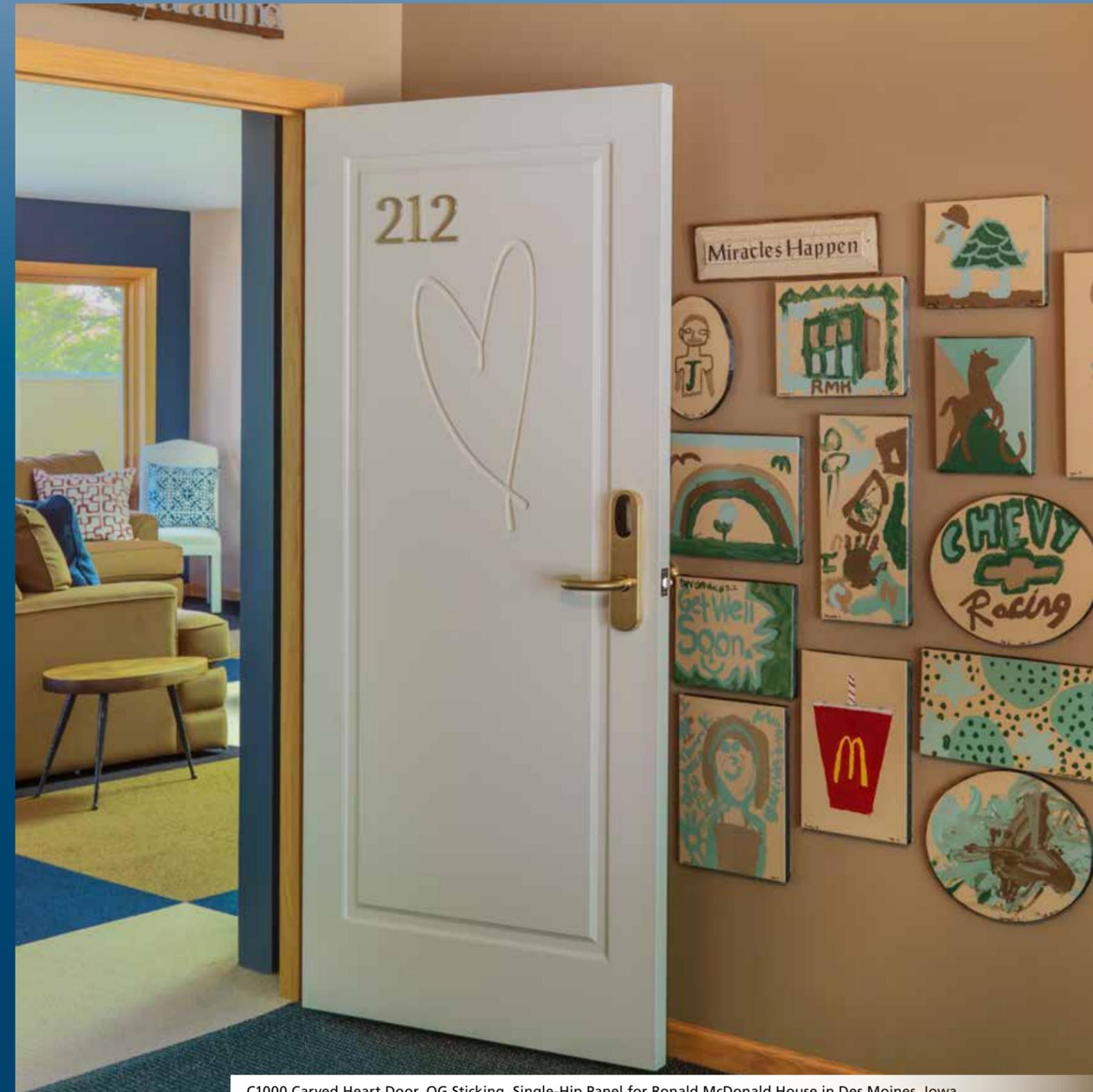
## CUSTOMIZATION

We're always open to your ideas and imagination. As proof of this, we offer custom capabilities that allow you to have nearly any design. We also offer over 100 standard designs and assorted profile options, which allow you to choose from thousands of distinctive combinations.

Great for homes or commercial applications, custom capabilities let you personalize specific rooms in a house or give your place of business a cohesive look with an image or message. For example, homeowners might personalize by adding a child's name to a bedroom door. A business may proudly embellish its office doors with the company logo, add a title or otherwise permanently designate certain areas.



JELD-WEN professionally carved the heart design in all 24 Carved doors installed in the Ronald McDonald House in Des Moines, Iowa, pictured below, which added instant warmth and charm.



C1000 Carved Heart Door, OG Sticking, Single-Hip Panel for Ronald McDonald House in Des Moines, Iowa

# CARVED STANDARD DOOR DESIGNS

# DESIGN OPTIONS

With over 100 designs all featuring precise detailing and numerous options, you can choose almost any look imaginable.

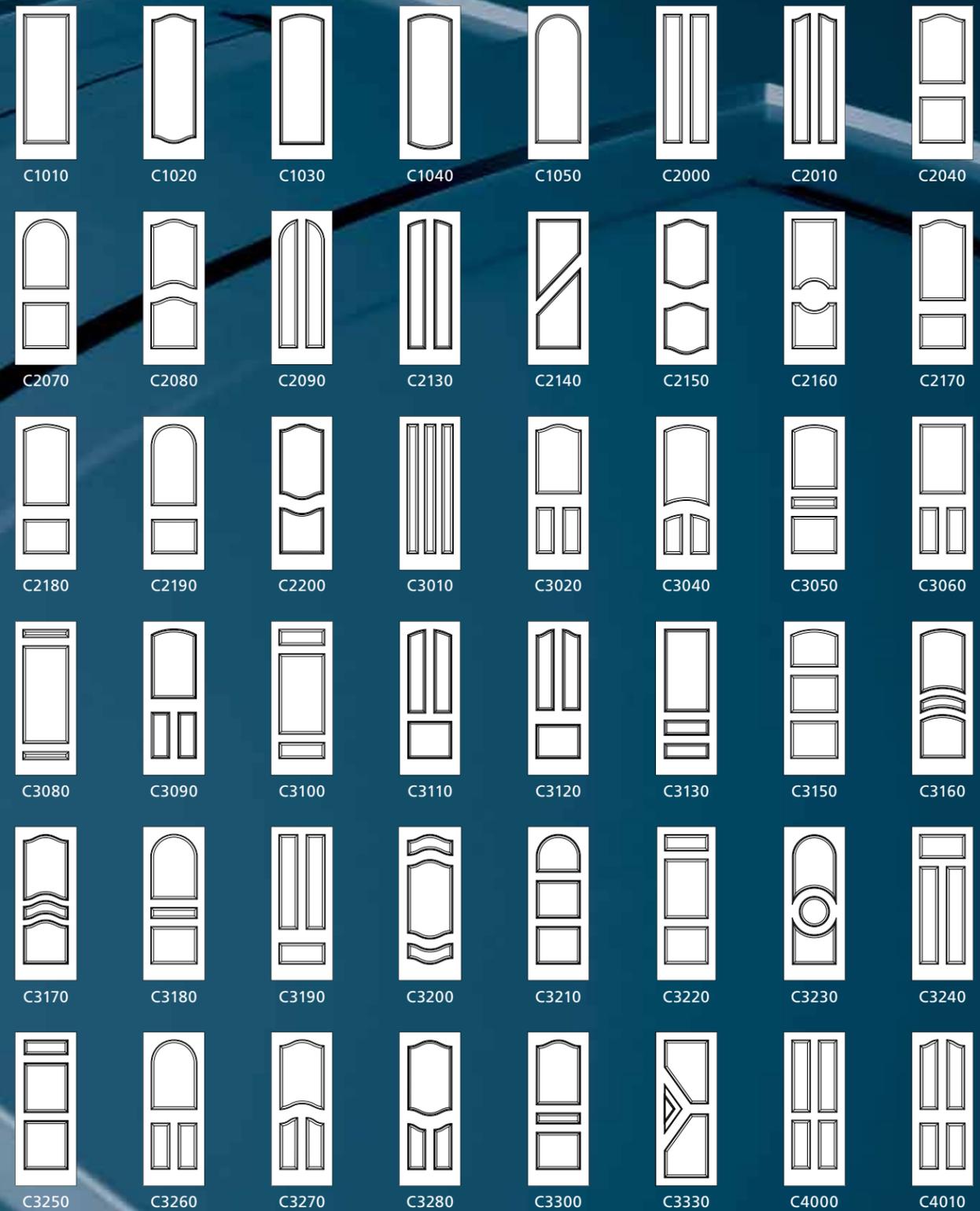
## Most Popular Designs



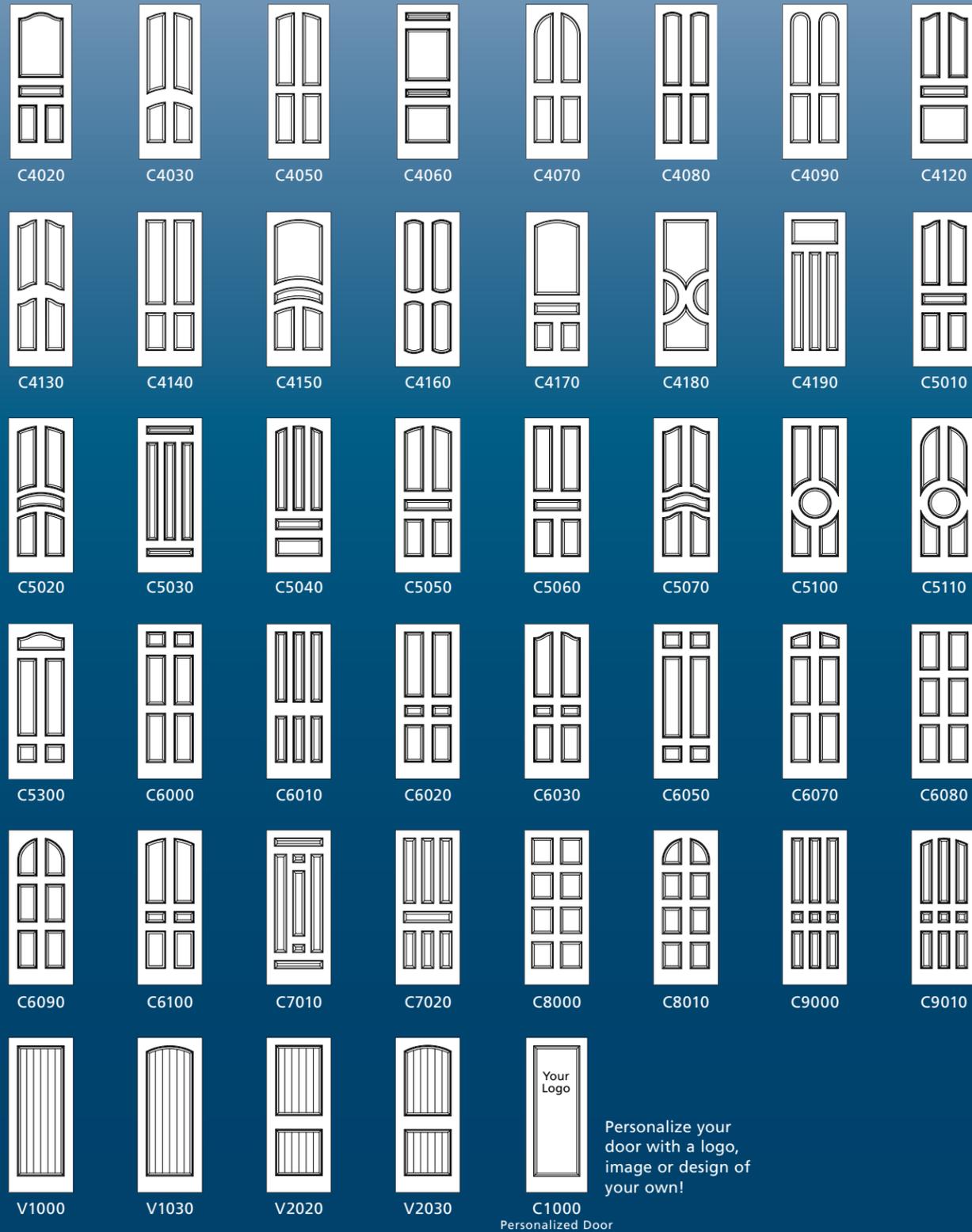
## New Designs



## Standard Designs

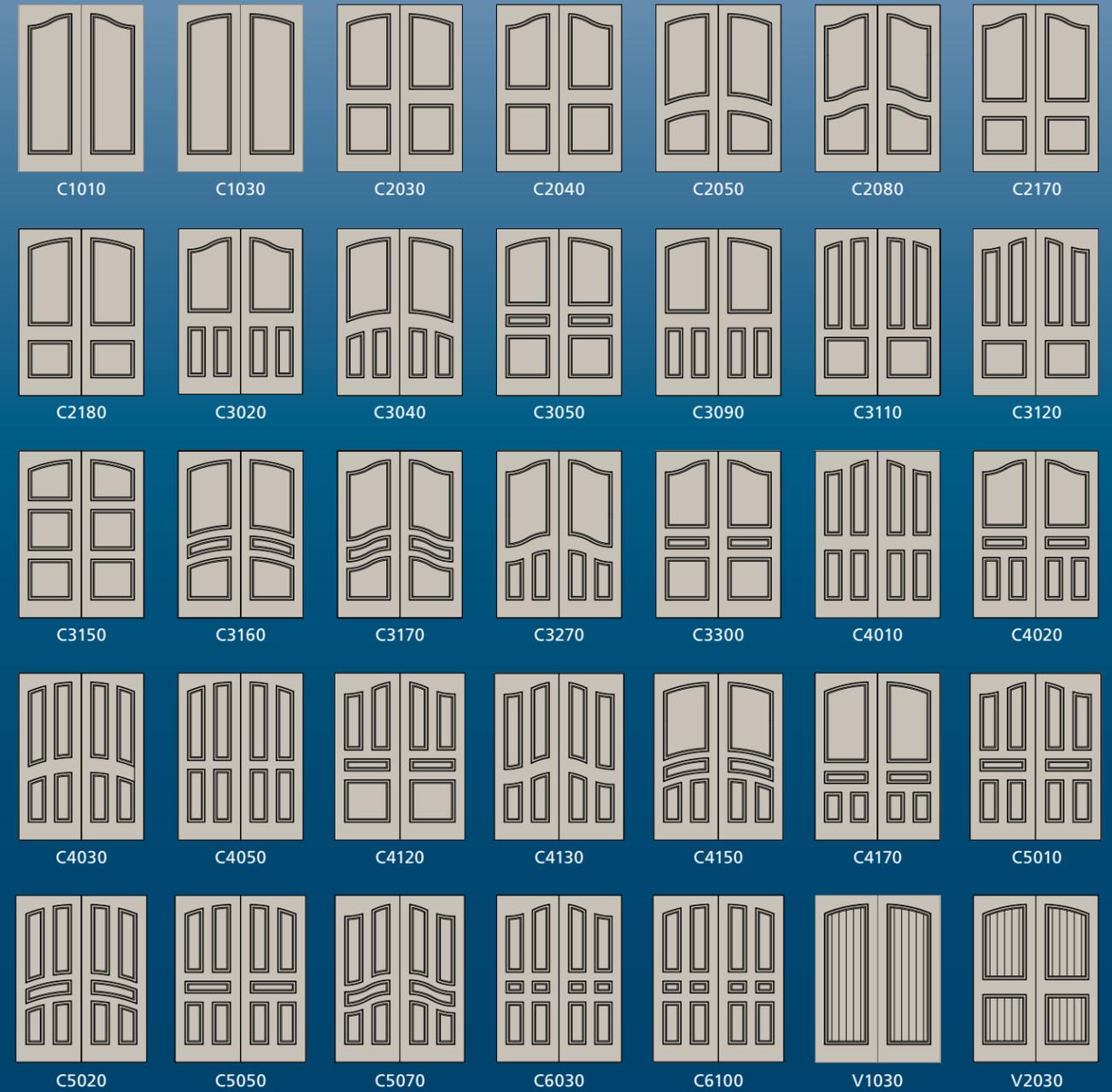


# DESIGN OPTIONS



Personalize your door with a logo, image or design of your own!

Carved Common Curve doors have a continuous panel design. With 35 panel options to choose from, you can transform a room by opening up the expanse and adding architectural drama.



## GREAT MATCH: CARVED AND MOLDED DOORS

JELD-WEN® Carved and Molded doors make it easy to coordinate designs and bring your personal taste to life.

Carved doors pair well with our Molded doors—even in the same room! The coordination of Carved door and Molded door designs is a great choice for those areas of a home or business where you need design consistency to match personalization and sound control.



C2180 Common Curve Carved Door with OG Sticking and Single Hip Panel (left) and Molded Continental Door (right).

## MOLDED DOORS

Molded doors are made with strong, environmentally conscious wood fiber. Available in smooth or woodgrain textured surfaces in a number of designs, these doors suit a range of popular architectural styles.

Choose from our many attractive Molded door designs. You may also incorporate our Impression™ Magnetic Chalkboard door to help you stay organized, or select an Impression™ Mirror door to give the illusion of more space.



Rockport Molded Interior Door

## MOLDED DOORS AT-A-GLANCE

### Smooth Surface - Flat Panel



**Craftsman III™**  
Flat Panel  
Craftsman Sticking  
6'8" & 7'0"



**Madison**  
Flat Panel  
Craftsman Sticking  
6'8", 7'0" & 8'0"

### Impression™ Series



**Beveled Mirror**  
Reverse Side:  
Any Panel Design  
6'8"



**Magnetic Chalkboard**  
Reverse Side:  
Any Panel Design  
6'8"



Molded Door Designs: JELD-WEN molded door designs, a component of JELD-WEN interior doors, contain a minimum of 35% pre-consumer recycled wood fiber content.



Passage Doors: All hollow core JELD-WEN interior passage doors contain a minimum of 25% pre-consumer recycled wood fiber content.



Bifold Doors: All hollow core JELD-WEN interior bifold doors contain a minimum of 22% pre-consumer recycled wood fiber content.

Regional Availability, please check with your local dealer

### Smooth Surface - Raised Panel



**Bristol**  
Modified Cove &  
Bead Sticking  
6'8", 7'0" & 8'0"



**Arlington**  
Beaded Sticking  
Exclusive to  
JELD-WEN  
6'8", 7'0" & 8'0"



**Rockport®**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Atherton®**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Santa Fe**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Continental™**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Princeton**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Cambridge**  
Ovolo Sticking  
6'8", 7'0" & 8'0"

### Woodgrain Surface - Raised Panel



**Colonial**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Prefinished 6-Panel**  
Modified Cove  
& Bead Sticking  
6'8" & 7'0"  
(Non-stock)



**Bostonian®**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Provincial®**  
Ovolo Sticking  
6'8" & 7'0"



**Stanford®**  
Ovolo Sticking  
6'8" & 7'0"



**Avalon®**  
Modified Cove  
& Bead Sticking  
6'8" & 7'0"



**Camden®**  
Modified Cove  
& Bead Sticking  
6'8" & 7'0"



Regional Availability, please check with your local dealer

## MOLDED DOOR CONSTRUCTION

Whether traditional or contemporary, JELD-WEN doors have sticking profile options that will distinguish the interior of your home with beautiful quality and design detail.

**Craftsman Sticking**  
JELD-WEN Exclusive



**Beaded Sticking**  
Exclusive feature on  
Arlington door



**Ovolo Sticking**



**Modified Cove  
& Bead Sticking**



The core, or the materials used inside the door, affects the weight of the door, its ability to withstand impact, its fire rating and even sound transmission.

**Solid Particleboard Core:**  
Combination Wood/MDF  
or All-Wood Frame



1-3/8" Door  
1-3/4" Door

20-Minute Fire rating  
available for 1-3/4" up  
to 3'0" x 8'0"



**Solid Mineral Core:**  
All-Wood Frame



1-3/4" Door

45- or 60-Minute Fire ratings up  
to 3'0" x 8'0", available in most  
Molded designs\*

\*See your JELD-WEN dealer for  
additional information

**Hollow Core:**  
Wood/MDF Frame



1-3/8" Door

Blocking behind panels  
for support\*

\*Hollow core construction  
may vary by region

## UPGRADE TO QUIET

**ProCore**  
THE QUIET DOOR®



ProCore The Quiet Door® is available as an upgrade option with all our Molded and Flush doors.

The solid core construction reduces sound transmission by up to 50 percent (compared to a hollow flush door) and helps prevent the dents and dings of daily life.

You select where privacy is preferred—most common areas include home offices, bedrooms, playrooms and theater rooms.

### Construction

Solid core materials used inside the door affect the weight of the door, sound transmission, its ability to withstand impact and fire protection ratings.



### Fire Door

All 1-3/4" doors are available with 20-Minute Fire ratings and most designs are available with 45-Minute, and 60-Minute Fire ratings. For true protection and solid safety, these doors must be teamed with certified frames and hardware.



# SMOOTH SURFACE MOLDED DOORS

Our smooth surface doors give your home a streamlined, contemporary feeling.

**PROCORE**  
THE QUIET DOOR™

**SCS**certified™  
MINIMUM 25% RECYCLED CONTENT  
PRE-CONSUMER



## Madison

The Madison 1-panel has simple, clean lines to accommodate a wide range of architectural styles, from Craftsman to Contemporary, and accentuates any decor.



Madison and Craftsman III™ - Smooth



JELD-WEN Exclusive Craftsman sticking with Flat Panels

## Craftsman III™

Our Craftsman III doors reflect the unadorned, aesthetically balanced design created over a century ago. With their clean, geometric lines, these doors are the perfect choice for traditional homes.



## Cambridge

With its simple, straight lines, this 2-panel Molded interior door is a natural with almost any interior architecture, contemporary or traditional. The Cambridge has an Ovolo sticking profile and a smooth surface.

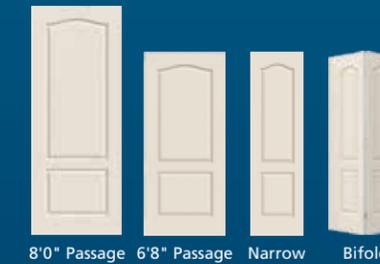


Cambridge - Smooth



## Princeton

This 2-panel door with its smooth surface and Modified Cove and Bead sticking profile are perfect for homes with traditional architectural features.

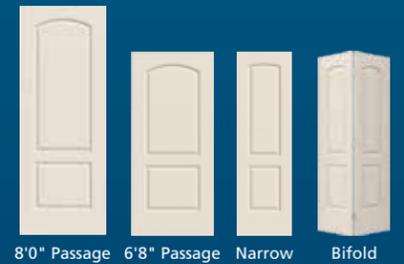


Princeton - Smooth



## Continental™

As its name would suggest, the Continental is reminiscent of classic European architecture and lends itself well to homes that are more traditional in style. This is a 2-panel door with an Ovolo sticking profile and a smooth surface.



Continental - Smooth



Madison	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X
8'0" Smooth	-	-	-	X	X	X	X	X	X	X	X	X	X	X	C	X	X

Craftsman III™	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X

Sticking Profile: C=Craftsman

Cambridge	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X

Princeton	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X

Continental™	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X

Sticking Profile: O=Ovolo, MCB=Modified Cove and Bead

Please check your local distributor for availability of 7'0" and 8'0" doors in your area.

For more detailed product specifications, please check out our JELD-WEN product line at [www.jeld-wen.com](http://www.jeld-wen.com).

# SMOOTH SURFACE MOLDED DOORS

Smooth surface doors are a great choice for areas where homeowners wish to emphasize a contemporary feel.

**PROCORE**  
THE QUIET DOOR™

**SCS**certified™  
MINIMUM 25% RECYCLED CONTENT  
PRE-CONSUMER



## Santa Fe

Designed with the architectural warmth of a planked, solid wood door, the Santa Fe offers the strength and affordability of a Molded interior door. It has a smooth surface with Ovolo sticking and is ready to be painted.



8'0" Passage 6'8" Passage Narrow Bifold



Santa Fe - Smooth



## Atherton

Distinguished by the beautiful simplicity of a 4-panel design and Ovolo sticking profile, the smooth surface Atherton Molded interior door adapts comfortably to almost any interior environment.



8'0" Passage 6'8" Passage Narrow



Atherton - Smooth



## Rockport®

With all the classic charm of a bygone era, the Rockport is truly one of a kind. Its smooth surface and Modified Cove and Bead sticking profile add traditional warmth to any room.



8'0" Passage 6'8" Passage Narrow Bifold

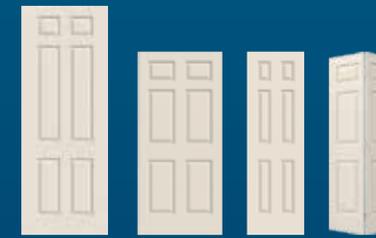


Rockport - Smooth



## Bristol

These 6-panel doors are perfectly suited to the classic American architecture of so many homes. The Bristol door has a smooth surface and Modified Cove and Bead sticking profile.



8'0" Passage 6'8" Passage Narrow Bifold

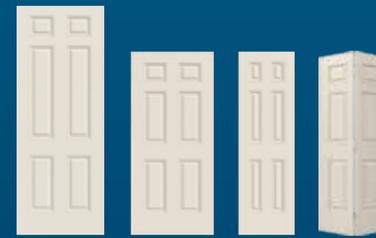


Bristol - Smooth



## Arlington

With its handsome Beaded sticking profile, the Arlington is the first Molded interior door with double hip raised panels—a premium look at an affordable price.



8'0" Passage 6'8" Passage Narrow Bifold



Arlington - Smooth



Santa Fe	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X

Atherton	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Smooth	-	-	-	-	-	-	X	X	X	X	X	X	X	X	O	X	X

Sticking Profile: O=Ovolo

Rockport®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	-	-	-	-	X	X	-	X	X	X	X	X	X	X	MCB	X	X
7'0" Smooth	-	-	-	-	-	-	-	X	X	X	X	X	X	X	MCB	X	X
8'0" Smooth	-	-	-	-	X	X	-	X	X	X	X	X	X	X	MCB	X	-

Bristol	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X

Arlington	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X
7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X
8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X

Sticking Profile: MCB=Modified Cove and Bead, B=Beaded

Please check your local distributor for availability of 7'0" and 8'0" doors in your area.

For more detailed product specifications, please check out our JELD-WEN product line at [www.jeld-wen.com](http://www.jeld-wen.com).

# WOODGRAIN SURFACE MOLDED DOORS

JELD-WEN® Molded interior doors with woodgrain surfaces have a more traditional feel. They emulate the look of solid wood doors.

**PROCORE**  
THE QUIET DOOR™

**SCScertified™**  
MINIMUM 25% RECYCLED CONTENT  
PRE-CONSUMER



## Camden®

This 2-panel door with its woodgrain surface and Modified Cove and Bead sticking profile is perfect for homes with traditional architectural features.



6'8" Passage Narrow Bifold



Camden - Woodgrain



## Avalon®

The Avalon, with its straight-lined, 3-panel format, can adapt as easily to a contemporary home as it can to one with more traditional design roots. The Avalon offers a Modified Cove and Bead sticking profile, and comes with a woodgrain surface.



6'8" Passage Narrow Bifold



Avalon - Woodgrain



## Provincial®

This 4-panel door with its woodgrain surface and Ovolo sticking profile is designed to work with classic architectural styles of virtually every description.



6'8" Passage Narrow Bifold



Provincial - Woodgrain



## Stanford®

Distinguished by the beautiful simplicity of a 4-panel design and Ovolo sticking profile, the Stanford adapts comfortably to almost any interior environment. The Stanford has a woodgrain surface.



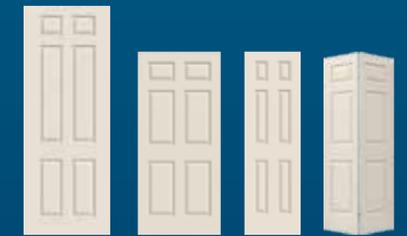
6'8" Passage Narrow Bifold



Stanford - Woodgrain

## Bostonian® & Colonial

These 6-panel doors are perfectly suited to the classic American architecture of so many homes. The Colonial has a woodgrain surface with an Ovolo sticking profile; the Bostonian has a woodgrain surface with a Modified Cove and Bead sticking profile.



8'0" Passage 6'8" Passage Narrow Bifold



Bostonian - Woodgrain



Colonial - Woodgrain



Camden®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
Avalon®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X

Sticking Profile: MCB=Modified Cove and Bead

Provincial®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
Stanford®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
Bostonian®	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
8'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
Colonial	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore™	Bifolds
6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Woodgrain	-	-	-	-	X	X	X	X	X	X	X	X	X	X	O	X	X

Sticking Profile: O=Ovolo, MCB=Modified Cove and Bead

Please check your local distributor for availability of 7'0" and 8'0" doors in your area.

For more detailed product specifications, please check out our JELD-WEN product line at [www.jeld-wen.com](http://www.jeld-wen.com).

# IMPRESSION™ SERIES

## Impression™ Magnetic Chalkboard Door

The Impression™ Magnetic Chalkboard door is an idea whose time has come. Featuring a classic schoolhouse-black chalkboard that doubles as a magnetic bulletin board this door provides a practical solution for kitchens, offices, playrooms and more.



## Impression™ Mirror

The Impression™ Mirror door offers a true design benefit as it creates the effect of a bigger room and extra space wherever needed, such as in small bathrooms, bedrooms and narrow hallways. This door complies with ANSI Z97.1 Safety Requirements.



Side A



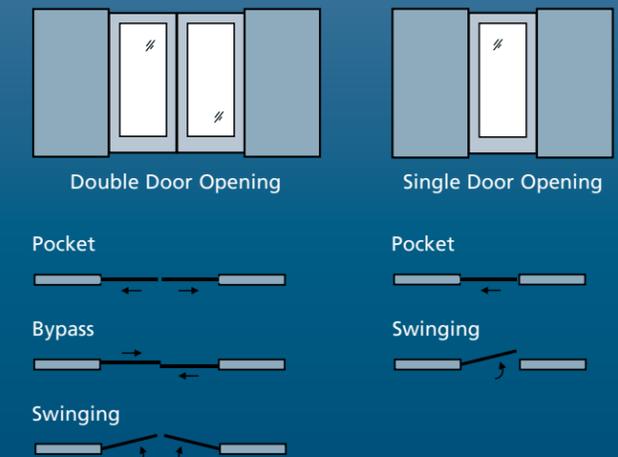
Beveled Mirror

Magnetic Chalkboard

The Impression Mirror and Magnetic Chalkboard doors are built with special adhesives, eliminating the need for lip moulding to hold the mirror or chalkboard on the door's surface.



You can easily accommodate an Impression Series door in any space.



### Reverse Side Options\*

Once you've made the choice between the Magnetic Chalkboard or Mirror door, choose which panel design you would like on the opposite side of the door. JELD-WEN offers all of the options shown below.

\*Regional Availability, please check with your local dealer

Side B - Reverse side options



Craftsman III™

Madison

Cambridge

Princeton Camden®

Continental™

Santa Fe

Avalon®

Atherton®  
Stanford®

Provincial®

Rockport®

Bristol  
Colonial  
Bostonian®

Arlington



## Impression™ Series Specifications

Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
2'0"	6'8"	One	1-3/8"	15-3/8"	4-1/4"	N/A	4-1/4"	N/A	9-3/8"	**	Woodgrain or Smooth
2'4"	6'8"	One	1-3/8"	19-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Woodgrain or Smooth
2'6"	6'8"	One	1-3/8"	21-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Woodgrain or Smooth
2'8"	6'8"	One	1-3/8"	23-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Woodgrain or Smooth
3'0"	6'8"	One	1-3/8"	27-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Woodgrain or Smooth

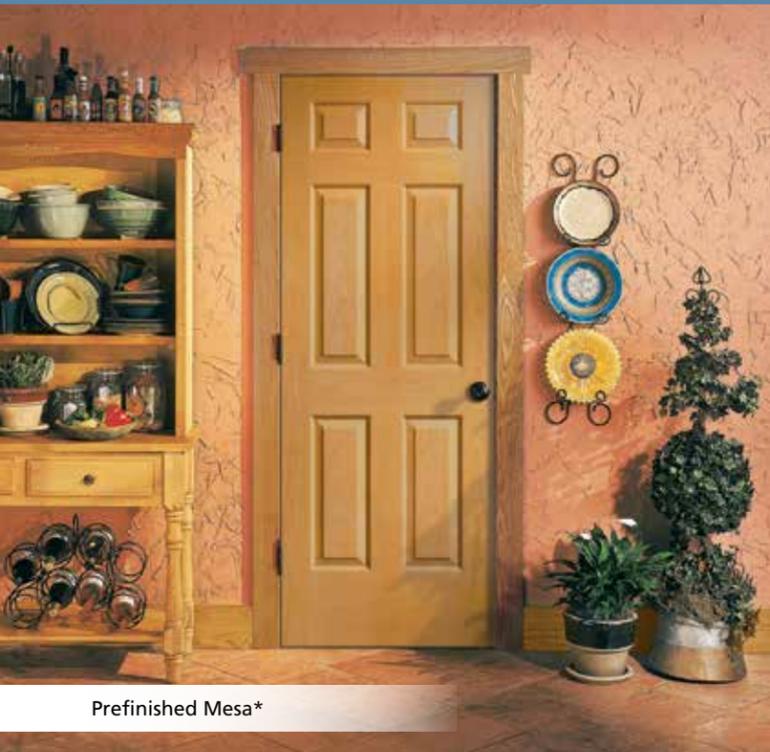
\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

\*\*Impression smooth surface doors have Beaded sticking, Impression woodgrain doors have Ovolo sticking.

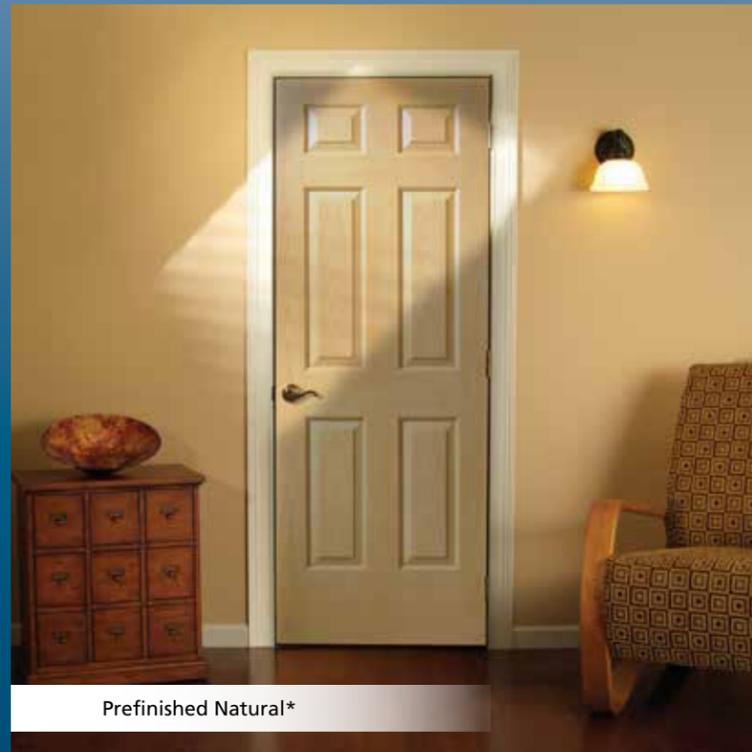
# PREFINISHED MOLDED DOORS

JELD-WEN® 6-panel, prefinished doors come stained, finished and ready for installation. Warm wood tones provide both depth and texture to your home's interior. Every prefinished passage and bifold door is available in widths from 1'0" to 3'0".

\*Actual colors and finishes may vary from samples displayed



Prefinished Mesa\*



Prefinished Natural\*



Prefinished White\*

# MOLDED COMMERCIAL WIDE-STILE DOORS

Substantial and dependable, Molded Commercial Wide-Stile doors are designed to function beautifully, every time, in light commercial settings.

ProCore™ Solid Core option available

**PROCORE**  
THE QUIET DOOR



Continental™ Commercial Wide-Stile  
Smooth surface  
Ovolo sticking profile



Colonial Commercial Wide-Stile  
Woodgrain surface  
Ovolo sticking profile



Arlington Commercial Wide-Stile  
Smooth surface  
Beaded sticking profile

Continental™ Molded Commercial Wide-Stile Door

## JELD-WEN® Wide-Stile Doors for the Commercial Market

To enable you to surpass the competition in the commercial door market, JELD-WEN offers the Commercial Wide-Stile door — the perfect solution for hotel, motel and a wide variety of light commercial applications.

- » Extra wide stiles allow for installation of a variety of commercial locking systems, including key card locks
- » ProCore™ solid core option will accommodate self-closing hardware installation on the top rail and kick plate installation on the bottom rail. ProCore provides superior sound transmission reduction compared to a hollow core door

- » 20-, 45- and 60-Minute Fire ratings
- » Will qualify for ADA compliancy with approved door systems
- » Factory-primed for painting
- » Unmatched 5-year warranty. For complete warranty information, visit [www.jeld-wen.com](http://www.jeld-wen.com)



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface	STC & Fire Rating
3'0" Arlington	6'8", 7'0"	Six	1-3/8" 1-3/4"	9"	6-1/2"	5"	5-9/16" (6'8") 7-9/16" (7'0")	6-7/16"	10-9/16" (6'8") 12-9/16" (7'0")	B	Smooth	STC 30 20 Minute
3'0" Continental	6'8", 7'0"	Two	1-3/8" 1-3/4"	24"	6"	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth	STC 30 20 Minute
3'0" Colonial	6'8", 7'0"	Six	1-3/8" 1-3/4"	9-1/8"	6-7/16"	4-7/8"	4-1/2" (6'8") 6-1/2" (7'0")	6-7/16"	10-9/16" (6'8") 12-9/16" (7'0")	O	Oak Grain	STC 30 20 Minute

Sticking Profile: B=Beaded, O=Ovolo

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

## FLUSH DOOR DESIGNS

Our Flush interior doors are available in a wide range of finish colors and woodgrains. The small samples shown on the next page represent only a small offering of the many prefinished embossed and smooth medium density fiberboard colors and unfinished hardwood veneer species we offer. For a complete list of colors available to you, please contact your local dealer.

All Flush interior doors are available with ProCore the Quiet Door® construction for superior sound control.

**PROCORE**  
THE QUIET DOOR®

In addition to these options, we provide a selection of sizes. Our Flush doors come in widths of 1'0" through 4'0" and heights of 6'8", 7'0" and 8'0".



Flush Rotary-Cut Birch 8'0" Interior Doors

# FLUSH DOOR CONSTRUCTION

While keeping the look of interior doors consistent throughout your home, you may choose to vary the core of each. The core you select will determine the door's weight, impact resistance, fire rating and sound transmission.

**Solid Particleboard Core:**  
Wood or MDF Frame



**1-3/8" Door**  
1/8" door facings with premium hardwood veneers or primed or prefinished MDF

**1-3/4" Door**  
1/8" door facings with premium hardwood veneers or primed or prefinished MDF  
20-Minute Fire rating available in 1-3/4" up to 4'0" x 8'0"



**Solid Mineral Core:**  
Mineral Composite Frame



**1-3/4" Door**  
45-, 60- and 90-Minute Fire ratings available in 1/8" door facings with premium hardwood veneers or primed or prefinished MDF

**Solid Wood Stave Core:**  
Wood Frame



**1-3/8" Door**  
1/8" door facings with premium hardwood veneers or primed or prefinished MDF

**1-3/4" Door**  
1/8" door facings with premium hardwood veneers or primed or prefinished MDF  
20-Minute Fire rating available in 1-3/4" up to 4'0" x 8'0"



**Hollow Core:**  
Combination Wood/MDF Frame



**1-3/8" Door**  
Corrugated honeycomb cell core 1/8" door facings with premium hardwood veneers or primed or prefinished MDF

**Unfinished Hardwood Veneer**  
Offered in several species

**Unfinished Hardwood Veneer and Stave Core -**  
(Regional availability, please check with your local dealer).



Tropical Hardwood



Sliced Red Oak



Rotary-Cut Birch

Please check with your local JELD-WEN dealer, distributor or plant for available frame options.



Flush Primed Hardboard Door

# JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM LIMITED WARRANTY

## OUR WARRANTY TO YOU...

JELD-WEN® Products<sup>1</sup> are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **May 1, 2012** for use in the United States and Canada. Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information refer to [www.jeld-wen.com](http://www.jeld-wen.com) or [www.jeld-wen.ca](http://www.jeld-wen.ca).

### What This Warranty COVERS

We warrant to the original owner<sup>2</sup> that if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor<sup>3</sup> (where deemed necessary by us) to repair or replace any component is provided for **one (1)** year from the date of purchase.

### Owner-Occupied Single-Family Residence Limited Warranty

**Door Slabs:** Except as set forth below, we warrant our door slabs, including any glass inserts, miscellaneous hardware, and accessories provided and installed by us, as follows:

Door Slab	Coverage
Fiberglass Exterior Doors	As long as you own and occupy your residence
FiberLast® Engineered Composite Exterior Doors	As long as you own and occupy your residence
Steel Exterior Doors	Ten (10) years
Wood Exterior Doors	Five (5) years
Interior Doors	Five (5) years

**Factory Prefinish:** We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to credit per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

Product	Coverage	Refinish Credit
Aurora® Fiberglass Doors	5 years	\$350 per opening
Custom Exterior Wood Doors	1 year	\$250 per opening
Custom Interior Wood Doors	1 year	\$150 per opening
All other Doors	1 year	\$100 per opening

**Door Frames:** We warrant our door frames for **one (1)** year from the date of purchase.

**AuraLast® Protection for Door Slabs and Frames:** Our AuraLast pine wood door slabs will be free from wood decay and/or termite damage for **twenty (20)** years from the date of initial purchase. Our AuraLast pine door frame components will be free from wood decay and/or termite damage for **as long as the original consumer owns the home** in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

**Severe Weather® Glass:** We warrant each Severe Weather glass unit for **ten (10)** years.

**Retractable Screens:** We warrant retractable roll screens for **five (5)** years.

**Spontaneous Glass Breakage:** We warrant sealed glass units installed in exterior doors (excluding laminated glass, and special glazings) for spontaneous breakage for **one (1)** year (including free replacement glass and skilled labor<sup>3</sup> necessary

to replace the glass for one (1) year. Spontaneous breakage occurs when the glass develops a crack without sign of impact.

### Commercial Limited Warranty (Other than Owner-Occupied Single-Family Residence)

**Fiberglass, FiberLast, Steel, Wood and Interior Door Slabs:** We warrant our door slabs for **five (5)** years from the date of initial purchase.

**All Other Products, Components, Prefinishes, and Options as Listed Above:** Coverage is the same as for Owner-Occupied Single-Family Residences as listed above.

### Transferability

This warranty is not transferable.

### How to Get Assistance

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

<b>In the United States:</b>	
Mail:	JELD-WEN Customer Care Attn: Door Warranty Claims P.O. Box 1329, Klamath Falls, OR 97601
Phone:	800-JELD-WEN (800-535-3936)
Fax:	800-436-5954
Email:	CustomerServiceAgents@jeld-wen.com
Web:	<a href="http://www.jeld-wen.com/contact-us">www.jeld-wen.com/contact-us</a>
<b>In Eastern Canada:</b>	
Mail:	JELD-WEN Service Department 90, rue Industrielle Saint-Appollinaire, Quebec, Canada GOS 2E0
Phone:	800-463-1930
Fax:	888-998-1599
<b>In Western Canada:</b>	
Mail:	JELD-WEN Service Department 550 Munroe Avenue Winnipeg, Manitoba, Canada R2K 4H3
Phone:	888-945-5627 204-668-8230
Fax:	204-663-1072
Email:	wpgservice@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

### What We Will Do

Upon receiving your notification, we will send out an acknowledgement within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If your warranty claim is denied, we may charge an inspection fee for an onsite inspection that is required or requested by you.

If your claim is accepted, and we choose to repair or replace the product or a component of the product, the replacement product/component will be provided in the same specification as the original product. Replacement products, components and services are warranted for the balance of the original product or service warranty, or 90 days, whichever is longer.

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to 12 months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

Continued on next page

### What This Warranty Does NOT Cover

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

We are not liable for:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of wood or finish; surface cracks that are less than 1/32" in width and/or 2" in length; for knotty alder and juniper: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Problems due to misuse or abuse; failure to follow the care and maintenance instructions; or as a result of any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at [www.jeld-wen.com/resources](http://www.jeld-wen.com/resources)); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our "Appropriate Protection for Exterior Doors" in our product literature or at [www.jeld-wen.com/resources](http://www.jeld-wen.com/resources); for specific information pertaining to your structure, consult your contractor or other building professional.
- Warp for any 3'6" wide by 8' 0" high by 1 3/4", or smaller door slab, which does not exceed 1/4" in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
- Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
- Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4" or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
- Wood decay for wood components other than of AuraLast pine; and wood decay for any wood components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood decay.
- Problems related to water and/or air infiltration due to improper assembly; installation errors or flaws in building design and construction; installation must be in strict conformance with the installation instructions provided by the manufacturer of the door entry system.
- Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.
- Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
- Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure; contact a heating/air conditioning specialist for help).
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Hardware, accessories or inserts that are not provided by us.

- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
- Cost for labor, removal or disposal of defective product(s), installation or finishing of the replacement door or component.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

### Important Legal Information --

#### Please read this carefully. It affects your rights.

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the Product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Any dispute, controversy or claim arising out of or relating to this warranty, any alleged breach thereof, or the use or sale of the products to which this warranty applies shall be resolved by mandatory and binding arbitration administered by the American Arbitration Association in accordance with its commercial arbitration rules. Original purchaser agrees that they may assert claims against JELD-WEN in their individual capacity only, and not as a plaintiff or class member in any purported class action proceeding. Rejection of these dispute resolution provisions must be sent to JELD-WEN at the address provided herein within thirty (30) days of original purchaser's receipt of the Products to which this warranty applies.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this Product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the Product is installed.

<sup>1</sup> "JELD-WEN Products" shall refer to interior and exterior door slabs and systems manufactured in the United States and marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

<sup>2</sup> This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory pre-finish.

<sup>3</sup> "Skilled labor" refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at [jeld-wen.com](http://jeld-wen.com) today.



Official window and door provider of Major League Soccer



JELD-WEN is proud to support a better way to build

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